



**Union Special**  
FINEST QUALITY

**53800B18**

## TWO NEEDLE, TOP AND BOTTOM FEED MACHINE FOR EFFECTIVELY MANUFACTURING BAGS

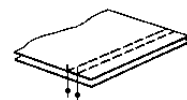


**53800B18** Flat bed, high throw sewing machine - left needle in front - for two independent rows of 401 double locked stitch seams.

Power driven, independently adjustable, upper running feed with alternating presser foot action in addition to the lower feed to assure positive and uniform feeding on difficult types of medium weight woven polypropylene fabric and perfectly matched plies.

Enclosed, single reservoir automatic lubrication system driven by a filter type oil return pump.

Seam Spec.	(401.401) SSa2
Stitch range	3.6 - 6.4 mm
Standard Setting	4.6 mm
Needle Distance	7.2 mm
Needle	147GS140/054
Maximum Speed	3300 RPM (depending on material and stitch length)
Sewing Capacity	7.1 mm



(401.401) SSa2

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